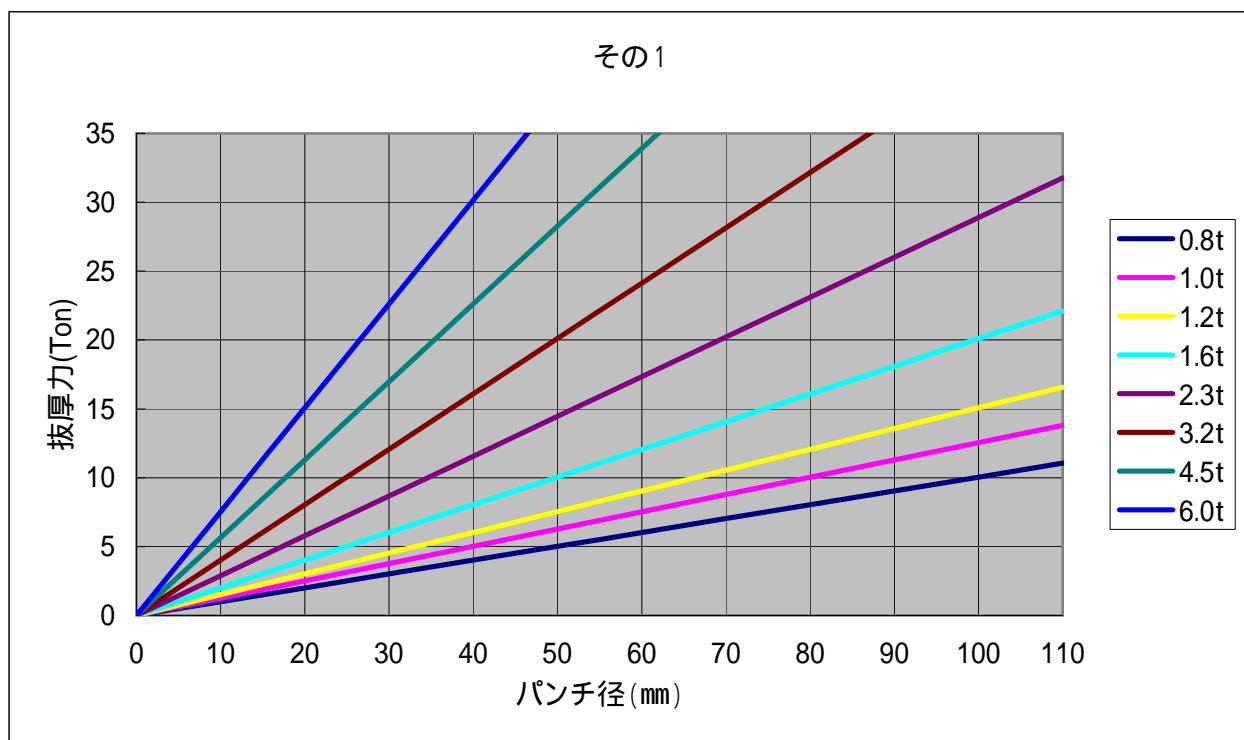


参考資料 能力早見表



その2

剪断応力 $t=40\text{kgmm}^2$

板厚(mm)	0.8	1.0	1.2	1.6	2.3	3.2	4.5	6.0
パンチ径(mm)								
1	0.100t	0.126t	0.151t	0.201t	t	t	t	t
2	0.201	0.251	0.301	0.402	0.578	0.804		
3	0.301	0.377	0.452	0.603	0.867	1.206	0.170	2.262
4	0.402	0.502	0.603	0.804	1.156	1.608	2.261	3.014
5	0.502	0.628	0.754	1.005	1.444	2.010	2.826	3.768
6	0.603	0.754	0.904	1.206	1.733	2.412	3.391	4.522
7	0.703	0.879	1.055	1.407	2.022	2.813	3.956	5.275
8	0.804	1.005	1.206	1.608	2.311	3.215	4.522	6.029
9	0.904	1.130	1.356	1.809	2.600	3.617	5.087	6.782
10	1.005	1.256	1.507	2.010	2.889	4.019	5.652	7.536
11	1.105	1.382	1.658	2.211	3.178	4.421	6.217	8.290
12	1.206	1.507	1.809	2.412	3.467	4.823	6.782	9.043
13	1.306	1.633	1.959	2.612	3.755	5.225	7.348	9.797
14	1.407	1.758	2.110	2.813	4.044	5.627	7.913	10.550
15	1.507	1.884	2.261	3.014	4.333	6.029	8.478	11.304
16	1.608	2.010	2.412	3.215	4.622	6.431	9.043	12.058
17	1.708	2.135	2.562	3.416	4.911	6.833	9.608	12.811
18	1.809	2.261	2.713	3.617	5.200	7.235	10.174	13.565
19	1.909	2.386	2.864	3.818	5.489	7.636	10.739	14.318
20	2.010	2.512	3.014	4.019	5.778	8.038	11.304	15.072
21	2.110	2.638	3.165	4.220	6.066	8.440	11.869	15.826
22	2.211	2.763	3.316	4.421	6.355	8.842	12.434	16.579
23	2.311	2.889	3.467	4.622	6.644	9.244	13.000	17.333
24	2.412	3.014	3.617	4.823	6.933	9.646	13.565	18.086
25	2.512	3.140	3.768	5.024	7.222	10.048	14.130	18.840